

SLIMLINE WATER TANK FITTING INSTRUCTIONS **(50L / 70L / 80L / 100L MODELS)**

Tank is to be installed between the body rails and screwed to crossmembers or underside of body floor. **DO NOT USE RATTLE GUN OR DRILL TO TIGHTEN TEK SCREWS.**

Position tank clear of long range fuel tanks and exhaust (Minimum 200mm) to avoid melting the poly and voiding your warranty

Preferably install towards the front to balance vehicle, secure tank to the body using metal tek self- tapping screws – at least six or eight either side.

Put Loctite, Silastic on tank screw threads to prevent them vibrating loose.

Mounting brackets are attached to the tank with 10mm coarse metric bolts (zinc) into threaded brass inserts moulded into the tank. (Use a bolt in all inserts) It may be necessary to remove these brackets to manoeuvre tank into position.

Filler and vent tube to be attached to front of body cross board towards outside so it is above the full level of the tank.

Filling Instructions

ENSURE BREATHER IS INSTALLED

Use snap on garden fitting and **food grade hoses** where available. Attach these to outlet tap, turn on tap and fill back through outlet tap of filler tube.

For vehicles with raised body and spare tyre above the chassis – tank may slide in from rear, otherwise it may be necessary to remove exhaust pipe or drop the tail shaft, or raise the body.