









- 1. HOLD UP UNDERBODY WITH BRACKETS AND MARK HOLE LOCATIONS
- 2. DRILL Ø 12 HOLES FOR BOLTS OR PILOT HOLES FOR SCREWS
- 3. REMOVE BRACKETS FROM UNDERBODY AND FIX TO TRAY WITH BOLTS OR SCREWS
- 4. LIFT TANK INTO PLACE AND FIX UNDERBODY TO 'L' BRACKETS WITH BOLTS AND SPRING WASHERS
- 5. BEND MUDGUARD BRACKET INTO PLACE AND FIX TO UNDERSIDE OF UNDERBODY WITH BOLT AND SPRING WASHER (WHERE APPLICABLE)
- 6. IF BOTTLE IS REQUIRED ON OPPOSITE SIDE, SIMPLY UNSCREW BOTTLE PLATE AND FIT TO OTHER SIDE.

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Α		DH	DESCRIPTION	
No.	DATE	BY	revision description	APPROV.



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25L UNDERBODY INSTALL INSTRUCTIONS

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